



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK ASSEMBLY	1	(ORDER LONG BLOCK 806801A)	21
2	22	48340	PIPE PLUG (1/4")	3		
3	19	816565	EXPANSION PLUG (15/32")	5		
4	22	48556	BUSHING	2		
5	22	32802	PIPE PLUG	2		
6	19	34270	EXPANSION PLUG (1-5/8" DIA.)	8		
7	17	35465	DOWEL PIN (5/16" DIA.)	4		
8	22	72640	PLUG	1		
9	23	85674	BEARING UNIT (SET)	1		
10		17340	LIFTER	16		
11	431	811658	CAMSHAFT	1		
12		11985	TIMING CHAIN	1		
13	43	811659	SPROCKET	1		
14	43	42755	SPROCKET	1		
15	10	35339	BOLT (3/4")	3		
16	12	848136	WASHER	3		
17	17	35312	PIN	1		
18		17341	RESTRICTOR	8		
19		811662	RETAINER	1		
20	10	34500	SCREW	3		
21	12	811664	LOCKWASHER	3		
22		811663	RETAINER	1		
23	10	17343	SCREW	2		
-	27	806988A95	GASKET SET-Overhaul	1		
-	92	809825	SEALER-RED RTV (where applica	1		
-	92	34227	PERFECT SEAL (where applicabl	1		
-		806801A	MARINE LONG BLOCK ENGINE	1	(SEE NOTE)	